



TAPPING TORQUE TEST BARS

	Profile	Alloy	Metal	Holes	Tap	C=Cut			Reference Drill Diameter	Spindle RPM	Recommended	
						F=Form	Price ea.	Price 3+			YMW Tap	Price ea.
Carbon Steel	1425	1018	ST	69	M6	C	\$ 142.50	\$ 130.00	M5 / 0.1969	750	372620	\$ 18.00
	1425	1018	ST	69	M6	F	\$ 142.50	\$ 130.00	M5.55 / 0.2185	1000	389521	\$ 22.00
	1425	1018	ST	69	M8	C	\$ 142.50	\$ 130.00	M6.8 / 0.2677		372623	\$ 20.00
	1425	1045	ST	69	M6	C	\$ 165.00	\$ 152.00	M5 / 0.1969	750	372620	\$ 18.00
	1425	1045	ST	69	M6	F	\$ 165.00	\$ 152.00	M5.55 / 0.2185	1000	389521	\$ 22.00
	1425	4140	ST	69	M6	C	\$ 165.00	\$ 152.00	M5 / 0.1969		372620	\$ 18.00
Aluminum	1425	6061	AL	69	M6	C	\$ 142.50	\$ 130.00	M5 / 0.1969	1000	386232	\$ 18.00
	1425	6061	AL	69	M6	F	\$ 142.50	\$ 130.00	M5.55 / 0.2185	1000	388521	\$ 22.00
	1425	6061	AL	69	M8	C	\$ 142.50	\$ 130.00	M6.8 / 0.2677		386235	\$ 21.00
	1425	7075	AL	69	M6	F	\$ 176.00	\$ 160.00	M5.55 / 0.2185		388521	\$ 22.00
Stainless Steel	1425	303	SS	69	M6	C	\$ 222.00	\$ 210.00	M5 / 0.1969	600	372620	\$ 18.00
	1425	303	SS	69	M6	F	\$ 222.00	\$ 210.00	M5.55 / 0.2185		389521	\$ 22.00
	1425	303	SS	69	M4	C	\$ 222.00	\$ 210.00	M3.3 / 0.1299		372617	\$ 18.00
	1425	303	SS	69	M4	F	\$ 222.00	\$ 210.00	M3.7 / 0.1457		389517	\$ 22.00
	1425	316	SS	69	M6	C	\$ 285.00	\$ 260.00	M5 / 0.1969		372620	\$ 18.00
	1425	316	SS	69	M6	F	\$ 285.00	\$ 260.00	M5.55 / 0.2185		389521	\$ 22.00
	1425	316	SS	69	M8	C	\$ 285.00	\$ 260.00	M6.8 / 0.2677		372623	\$ 18.00
Cast Aluminum**	1425	319	AL	69	M6	C	\$ 295.00	\$ 270.00	M5 / 0.1969		386232	\$ 18.00
	1425	319	AL	69	M6	F	\$ 295.00	\$ 270.00	M5.55 / 0.2185		388521	\$ 22.00
	1425	356	AL	69	M6	C	\$ 295.00	\$ 270.00	M5 / 0.1969		386232	\$ 18.00
	1425	356	AL	69	M6	F	\$ 295.00	\$ 270.00	M5.55 / 0.2185		388521	\$ 22.00
	1425	380	AL	69	M6	C	\$ 295.00	\$ 270.00	M5 / 0.1969		386232	\$ 18.00
	1425	380	AL	69	M6	F	\$ 295.00	\$ 270.00	M5.55 / 0.2185		388521	\$ 22.00
Special**	1425	G2DURA	FE	69	M6	C	\$ 245.00		M5 / 0.1969		372620	\$ 18.00
	1425	80-55-06	FE	69	M6	C	\$ 245.00		M5 / 0.1969		372620	\$ 18.00
	1425	Class 2	TI	69	M5	C	\$ 750.00		M4.2 / 0.1653	300	385704	\$ 35.00
	1425	C836	CU	69	M6	F	\$ 300.00		M5.55 / 0.2185			

Sample part number = 1425-1018ST-69-M6C = 14.0" x 2.0" x 0.50" steel bar for M6x1 cutting taps.

Alignment tool gage for M6F or M6C at \$24.00 each.

Polyimide fluid blocking tape 3/8" x 36 yards at \$12.00 each

Most any material can be made into a Test Bar. Call with your special application.

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Note: Taps must be ordered in multiples of three.

Terms - credit card for orders under \$500.00

Delivery - stock to two weeks.

** indicates 3-4 week delivery

Metal Ref	AISI	1018	1045	4140	6061	303 SS	316 SS	356 AI	380 AI
	DIN	1.0453	1.1191	1.7225	3.3211	1.4305	1.4401		
	Properties		CK45	42CrMo4V	AlMg1SiCu	X10CrNiS	X5CrNiMo	AlSi7Mg	AlSi8Cu3Fe

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